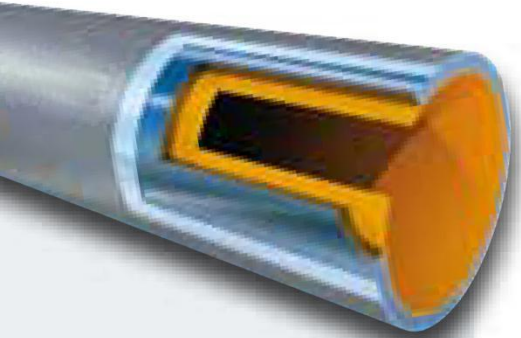




BML
cast iron pipe
waste water
system for bridge
construction



Coatings and installation

Coatings

BML cast iron fittings have high-quality priming and finishing coats that fully satisfy the German Federal Road Research Institute's ZTV-ING requirements (Part 4: Steel Construction, Table A 4.3.2, Component No. 3.3.3).

BML cast iron pipes are galvanised (40 µm) externally and feature a final epoxy resin coating (Deutsche Bahn colour code: DB 702). Their internal coating likewise consists of an epoxy paint.

This coating not only complies with DIN EN 877, but also meets Deutsche Bahn specifications. Even in today's age of ever more aggressive waste waters, these systems are guaranteed to deliver outstanding service life.

Coating thicknesses

Fittings:

Internal and external: 240 µm

Pipes:

Internal 240 µm (epoxy resin)

External 40 µm (zinc) and

80 µm (epoxy resin)

Installation

BML cast iron pipes are supplied in a length of 3000 mm. They can be easily cut to size on the construction site using an electric pipe saw (e.g. Rothenberger Pipecut) or – under certain circumstances – an angle grinder.

Please ensure the cut is precise and square to guarantee reliable, non-leaky joints between pipes and fittings.

- Specially formulated internal epoxy resin coating (approx. 240 µm)
- Grey cast iron Grade: 150 (as per ISO 185)
- Zinc layer (approx. 40 µm)
- 2-component epoxy finishing coat (approx. 80 µm)

QUALITY CONTROL



BRINELL TESTING



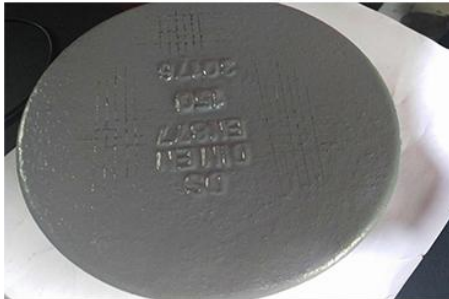
CHEMICAL TEST



DIAMETER TEST



HARDNESS TEST



SCRATCHES TEST



MARK TEST



PACKING TEST



PHYSICAL TEST



SPECTRAL ANALYSIS



TENSILE TESTING



THICKNESS TEST

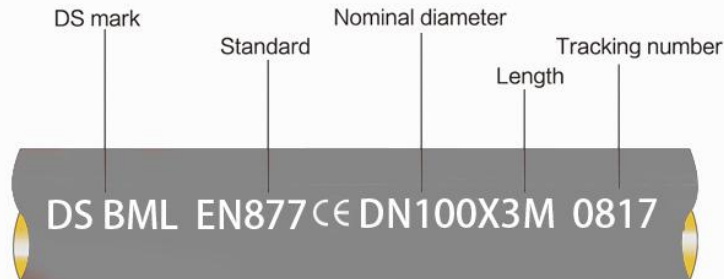
DS 牌红坭管及管件標識

DS brand cast iron pipes and fittings marking

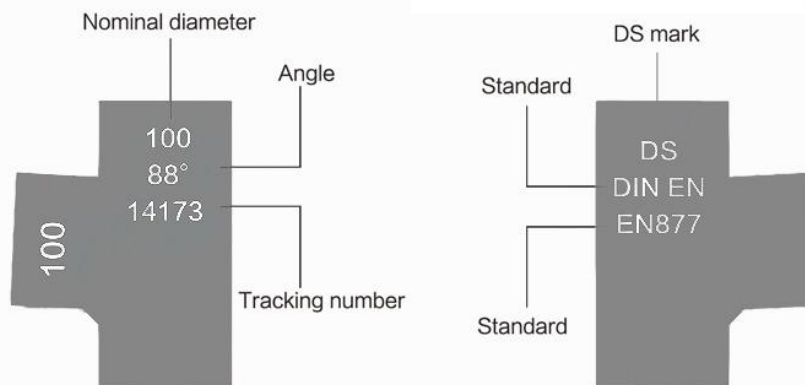
DS红坭管和管件均按照 EN877標準作標識，包含製造商標記、標準、DN、角度、代碼和跟蹤編號，如下所示：

DS cast iron pipes and fittings are marked in accordance with the standard EN877, contains manufacturer mark, standard, DN, angle, code and tracking number as follows:

Pipe mark

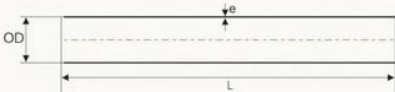


Fitting mark (both sides)



The complete range of DS SML pipes, fittings, couplings and grip collar will be found in the following list of product tables. **Please note that: All data is just for engineering reference, not as proof! More details, please contact us.**

红坭管 Cast iron pipe	编码 Code	公稱直徑DN mm	重量kg Weight	长度L Length	外徑DE Outside Diameter		壁厚 Wall Thickness	
			标准 Nominal kg	标准 Nominal mm	标准 Nominal mm	公差 Tolerance mm	标准 Nominal mm	最小值 Min mm
	DP-040	40	12.50	3000±20	48	+2/-1	3.0	2.5
	DP-050	50	13.00	3000±20	58	+2/-1	3.5	3.0
	DP-070	70	17.70	3000±20	78	+2/-1	3.5	3.0
	DP-075E	DE75	17.70	3000±20	75	+2/-1	3.5	3.0
	DP-075	75	19.00	3000±20	83	+2/-1	3.5	3.0
	DP-100	100	25.20	3000±20	110	+2/-1	3.5	3.0
	DP-125	125	35.80	3000±20	135	+2/-2	4.0	3.5
	DP-150	150	42.20	3000±20	160	+2/-2	4.0	3.5
	DP-200	200	69.60	3000±20	210	+2.5/-2.5	5.0	4.0
	DP-250	250	99.80	3000±20	274	+2.5/-2.5	5.5	4.5
	DP-300	300	129.70	3000±20	326	+2.5/-2.5	6.0	5.0



DS pipe fittings technical data

曲 Bend 15°	编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
	DF1015-050	50	0.40	40	40
	DF1015-070	70	0.60	45	45
	DF1015-075E	DE75	0.80	45	45
	DF1015-075	75	0.80	45	45
	DF1015-100	100	1.00	50	50
	DF1015-125	125	1.70	60	60
	DF1015-150	150	2.50	65	65

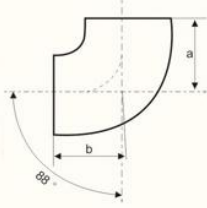
曲 Bend 30°	编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
	DF1030-050	50	0.50	45	45
	DF1030-070	70	0.70	50	50
	DF1030-075E	DE75	0.70	50	50
	DF1030-075	75	0.80	50	50
	DF1030-100	100	1.30	60	60
	DF1030-125	125	2.00	70	70
	DF1030-150	150	3.00	80	80
	DF1030-200	200	5.60	95	95

曲 Bend 45°	编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
	DF1045-040	40	0.50	50	50
	DF1045-050	50	0.50	50	50
	DF1045-070	70	0.90	60	60
	DF1045-075E	DE75	0.80	60	60
	DF1045-075	75	1.00	60	60
	DF1045-100	100	1.60	70	70
	DF1045-125	125	2.30	80	80
	DF1045-150	150	3.50	90	90
	DF1045-200	200	6.20	110	110
	DF1045-250	250	10.30	130	130
	DF1045-300	300	17.30	155	155

曲 Bend 68°	编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
	DF1068-050	50	0.70	65	65
	DF1068-070	70	1.10	75	75
	DF1068-075	75	1.20	80	80
	DF1068-100	100	1.90	90	90
	DF1068-125	125	2.90	105	105
	DF1068-150	150	4.30	120	120
	DF1068-200	200	7.70	145	145

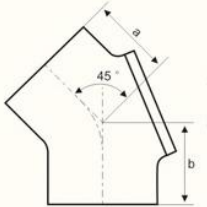
DS pipe fittings technical data

曲 Bend 88°



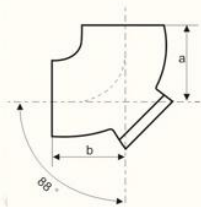
编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
DF1090-040	40	0.70	70	70
DF1090-050	50	0.70	75	75
DF1090-070	70	1.20	90	90
DF1090-075E	DE75	1.30	90	90
DF1090-075	75	1.40	95	95
DF1090-100	100	2.10	110	110
DF1090-125	125	3.20	125	125
DF1090-150	150	4.90	145	145
DF1090-200	200	8.80	180	180
DF1090-250	250	17.90	220	220
DF1090-300	300	28.00	260	260

彎曲 Bend With Access Door 45°



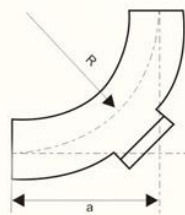
编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
DFC1045-100	100	2.60	82	82
DFC1045-150	150	7.00	112	112

彎曲 Bend With Access Door 88°



编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
DFC1090-075	75	2.20	95	95
DFC1090-100	100	3.40	112	112
DFC1090-150	150	7.00	146	146

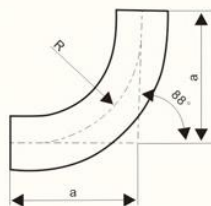
大彎曲 Large Radius Bend With Access Door 88°



编码 Code	公稱直徑DN mm	重量kg Weight	a mm	R mm
DFC1900-075	75	4.51	330	300
DFC1900-100	100	7.00	270	233
DFC1900-100	100	7.70	426	400
DFC1900-150	150	19.70	630	600

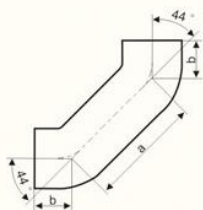
DS pipe fittings technical data

大曲 Large Radius Bend 88°



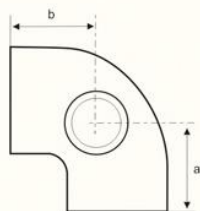
编码 Code	规格 Normal Size	重量kg Weight	a mm	R mm
DF1900-100	100	5.40	270	233
DF1900-150	150	9.80	275	228
DF1900-200	200	19.50	343	280

雙短曲 Double Short Bend 88°



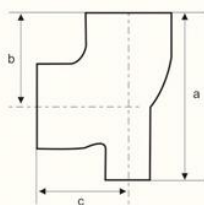
编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
DF1600-50	50	1.20	100	50
DF1600-75	75	1.80	120	60
DF1600-100	100	3.20	140	70
DF1600-125	125	4.60	160	80
DF1600-150	150	7.00	180	90

仔仔曲 Vent Bend 88°



编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm
DF2000B-100X050	100X50	2.90	110	110

企頭曲 Heel Bend 88°



编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm	c mm
DF2000A-100X050	100X50	2.50	202	110	110

DS pipe fittings technical data

浅水格氣 P-Trap	编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm	c mm
	DF2100-050	50	2.20	80	102	191
	DF2100-075	75	5.00	125	128	229
	DF2100-100	100	7.60	157	152	267

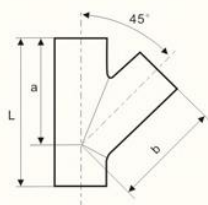
偏移管 Off-set Bend	编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm
	DF2500-065X100	65X100	2.50	205	65	70
	DF2500-130X100	130X100	3.40	270	130	70

加长曲 Long Bend With 250mm Spigot 45°	编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm	c mm
	DF2045-100	100	3.80	250	70	180

加长曲 Long Bend With 250mm Spigot 88°	编码 Code	公稱直徑DN mm	重量kg Weight	a mm	b mm	c mm
	DF2088-100	DN100	4.00	250	110	140

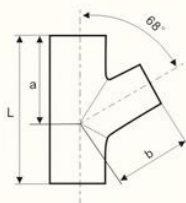
DS pipe fittings technical data

三叉 Single Branch 45°



编码 Code	公称直径DN mm	重量kg Weight	L mm	a mm	b mm
DF1145-050	50X50	1.40	185	135	135
DF1145-070X050	70X50	1.60	190	150	150
DF1145-070	70X70	2.30	215	160	160
DF1145-075X050	75X50	1.80	192	135	135
DF1145-075EX50	DE75X50	1.50	180	135	135
DF1145-075E	DE75X75	2.10	202	143	143
DF1145-075	75X75	2.40	220	160	160
DF1145-100X050	100X50	2.50	200	165	165
DF1145-100X070	100X70	3.10	235	185	185
DF1145-100X075E	100XDE75	3.20	235	185	185
DF1145-100X075	100X75	3.10	225	170	170
DF1145-100	100X100	4.20	275	205	205
DF1145-125X050	125X50	3.40	205	185	185
DF1145-125X070	125X70	4.30	240	200	200
DF1145-125X075	125X75	4.60	240	200	200
DF1145-125X100	125X100	5.20	280	220	220
DF1145-125	125X125	6.40	320	240	240
DF1145-150X070	150X70	5.60	245	215	215
DF1145-150X075	150X75	5.90	260	215	215
DF1145-150X100	150X100	6.80	295	240	240
DF1145-150X125	150X125	8.00	325	255	255
DF1145-150	150X150	9.20	355	265	265
DF1145-200X075	200X75	8.50	260	240	240
DF1145-200X100	200X100	10.00	305	265	265
DF1145-200X125	200X125	11.90	335	280	280
DF1145-200X150	200X150	13.30	375	300	300
DF1145-200	200X200	17.20	455	340	340
DF1145-250X100	250X100	15.40	325	310	310
DF1145-250X150	250X150	20.20	405	350	350
DF1145-250X200	250X200	22.51	475	385	385
DF1145-250	250X250	31.50	560	430	430
DF1145-300X150	300X150	26.90	415	380	380
DF1145-300X200	300X200	29.26	485	415	440
DF1145-300	300X300	50.10	660	505	505

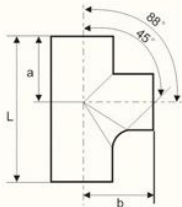
三叉 Single Branch 68°



编码 Code	公称直径DN mm	重量kg Weight	L mm	a mm	b mm
DF1168-050	50X50	1.00	145	85	85
DF1168-070X050	70X50	1.30	148	91	94
DF1168-070	70X70	1.70	170	100	100
DF1168-100X050	100X50	2.10	155	100	100
DF1168-100X070	100X70	2.40	185	117	122
DF1168-100	100X100	2.90	215	130	130
DF1168-125X070	125X70	3.20	190	123	130
DF1168-125X100	125X100	4.00	225	140	145
DF1168-150X100	150X100	5.20	235	150	155
DF1168-150	150X150	6.90	295	185	185

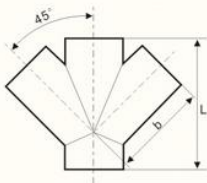
DS pipe fittings technical data

三叉 Single Branch 88°



编码 Code	公称直径DN mm	重量kg Weight	L mm	a mm	b mm
DF1190-050	50X50	0.90	145	66	80
DF1190-070X050	70X50	1.40	155	72	90
DF1190-070	70X70	1.70	180	83	95
DF1190-075X050	75X50	1.60	183	75	90
DF1190-075X075	75X75	1.90	180	85	95
DF1190-100X050	100X50	2.10	170	76	105
DF1190-100X070	100X70	2.40	190	88	110
DF1190-100X075	100X75	2.60	190	90	110
DF1190-100X075E	100XDE75	2.90	190	88	110
DF1190-100	100X100	2.90	220	105	120
DF1190-125X050	125X50	3.00	180	82	120
DF1190-125X070	125X70	3.40	200	93	125
DF1190-125X075	125X75	3.60	205	100	125
DF1190-125X100	125X100	4.00	235	110	130
DF1190-125X125	125X125	4.60	260	123	135
DF1190-150X050	150X50	4.45	200	100	140
DF1190-150X070	150X70	4.80	215	100	140
DF1190-150X75	150X75	5.00	220	105	140
DF1190-150X100	150X100	5.50	245	115	145
DF1190-150X125	150X125	6.20	275	128	150
DF1190-150	150X150	6.90	300	142	155
DF1190-200X100	200X100	7.80	270	125	175
DF1190-200X150	200X150	10.80	325	152	185
DF1190-200	200X200	12.80	375	180	200
DF1190-250X100	250X100	12.90	308	148	211
DF1190-250X150	250X150	15.15	355	169	228
DF1190-250X200	250X200	18.20	416	200	237
DF1190-300X100	300X100	19.10	348	164	252
DF1190-300X150	300X150	22.80	400	190	255
DF1190-300X200	300X200	25.40	455	220	265
DF1190-300X250	300X250	28.70	497	240	271

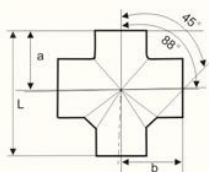
十字叉 Double Branch 45°



编码 Code	公称直径DN mm	重量kg Weight	L mm	b mm
DF2400-100X050	100X50	4.00	200	165
DF2400-100	100X100	5.30	275	205
DF2400-125	125X125	8.00	320	240
DF2400-150X100	150X100	9.00	295	240
DF2400-150	150X150	10.80	355	265

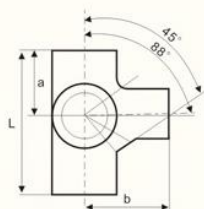
DS pipe fittings technical data

十字叉 Double Branch 88°



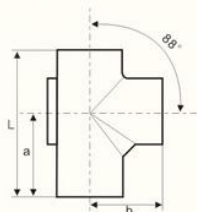
编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm
DF1500-100X050	100X50	2.20	180	80	105
DF1500-100X075	100X75	2.80	205	95	120
DF1500-100	100X100	3.20	230	110	120
DF1500-125X100	125X100	5.00	245	115	135
DF1500-150X050	150X50	5.20	200	100	140
DF1500-150X100	150X100	7.10	245	115	145

立體十字叉 Corner Branch 88°



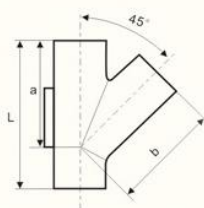
编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm
DF1400-075	75X75	2.20	180	85	95
DF1400-100X070	100X70	2.70	190	88	110
DF1400-100	100X100	3.40	220	105	120
DF1400-125X100	125X100	5.00	235	110	130
DF1400-150X100	150X100	7.10	245	115	145

奄叉 Branch With Access 88°



编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm
DFC1190-075	75X75	3.80	222	131	131
DFC1190-100X050	100X50	3.80	205	103	96
DFC1190-100X075	100X75	4.00	228	118	144.7
DFC1190-100	100X100	4.50	275	168	150
DFC1190-150X100	150X100	7.50	280	140	167
DFC1190-150	150X150	11.00	353	205	192

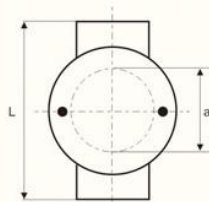
奄叉 Branch With Access 45°



编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm
DFC1145-075	75X75	2.77	225	160	160
DFC1145-100	100X100	4.39	275	205	205
DFC1145-150	150X150	9.92	354	264	264
DFC1145-200	200X200	15.75	455	340	340

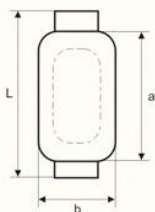
DS pipe fittings technical data

多口短坭 Round Access Pipe



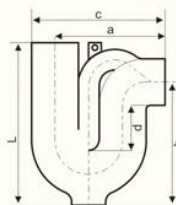
编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm
DFC-050	50	2.30	190	53
DFC-070	70	2.90	210	73
DFC-075E	DE75	2.20	210	73
DFC-075	75	3.10	220	78
DFC-100	100	5.00	260	104
DFC-125	125	10.30	280	128
DFC-150	150	11.50	320	152

方口短坭 Rectangle Access Pipe



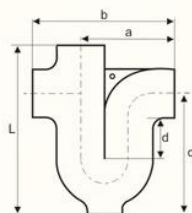
编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm
DFCS-075E	DE75	3.40	262	179	114
DFCS-100	100	7.60	340	230	157
DFCS-125	125	10.30	370	255	190
DFCS-150	150	14.50	395	280	215
DFCS-200	200	22.00	465	330	265
DFCS-250	250	36.50	570	426	330
DFCS-300	300	51.00	640	476	476

防吸力格氣 Anti-syphon Trap



编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm	c mm	d mm
DF1700-050	50	3.30	255	146	209	175	80
DF1700-075	75	9.10	312	201	240	245	86
DF1700-100	100	11.50	374	261	281	316	108
DF1700-150	150	35.00	625	376	391	456	195

深水格氣 Deep Trap With 4 Door



编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm	c mm	d mm
DF1800-050	50	3.15	250	122	190	182	60
DF1800-070	70	5.70	290	172	265	200	60
DF1800-075	75	5.80	293	172	265	200	60
DF1800-100	100	9.80	392	215	325	282	100
DF1800-125	125	17.15	446	260	390	316	100
DF1800-150	150	22.80	493	325	470	348	100

DS pipe fittings technical data

喉帽 Cap	编码 Code	公稱直徑DN mm	重量kg Weight	L mm
	DF1200-050	50	0.20	30
	DF1200-070	70	0.40	35
	DF1200-075E	DE75	0.40	35
	DF1200-075	75	0.50	40
	DF1200-100	100	0.70	45
	DF1200-125	125	1.10	45
	DF1200-150	150	1.70	54
	DF1200-200	200	3.10	60
	DF1200-250	250	6.00	70
	DF1200-300	300	9.50	80

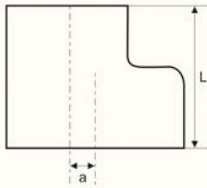
堵頭 Cap With Rubber Seal	编码 Code	公稱直徑DN mm	重量kg Weight
	DF2300-050	50	0.40
	DF2300-070	70	1.40
	DF2300-075	75	1.40
	DF2300-100	100	1.83
	DF2300-125	125	2.70
	DF2300-150	150	3.00

支撐管 Support Downpipe	编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm
	DF2600-050	50	1.30	200	87
	DF2600-070	70	1.60	200	106
	DF2600-075	75	1.80	200	114
	DF2600-100	100	2.30	200	145
	DF2600-125	125	3.00	200	170
	DF2600-150	150	4.00	200	195
	DF2600-200	200	6.00	200	245
	DF2600-250	250	12.50	300	340
	DF2600-300	300	24.00	300	390

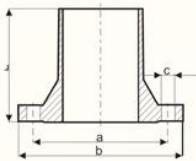
支撐圈 Support Bracket/Ring	编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm	c mm
	DF2200-050	50	0.80	193	66	32	17
	DF2200-070	70	1.00	214	86.5	32	18
	DF2200-075	75	1.00	214	91.5	32	18
	DF2200-100	100	1.30	250	119	32	20
	DF2200-125	125	1.50	275	145	32	20
	DF2200-150	150	2.00	301	170	32	22
	DF2200-200	200	3.00	360	221	36	22
	DF2200-250	250	6.00	442	285	40	25
	DF2200-300	300	7.40	495	337	40	30

DS pipe fittings technical data

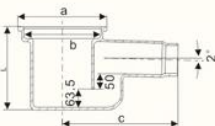
刁士 Reducer	编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm
	DF1300-050X040	50X40	0.50	65	5
	DF1300-070X050	70X50	0.50	80	10
	DF1300-075EX050	DE75X50	0.50	77	10
	DF1300-075X050	75X50	0.70	80	13
	DF1300-100X050	100X50	0.90	80	25
	DF1300-100X070	100X70	0.90	85	16
	DF1300-100X075E	100XDE75	0.90	90	14
	DF1300-100X075	100X75	1.10	90	14
	DF1300-125X050	125X50	1.40	85	38.5
	DF1300-125X070	125X70	1.50	90	28.5
	DF1300-125X100	125X100	1.50	95	12.5
	DF1300-150X050	150X50	2.00	95	51
	DF1300-150X075	150X75	2.10	100	39
	DF1300-150X100	150X100	2.20	105	25
	DF1300-150X125	150X125	2.20	110	12.5
	DF1300-200X100	200X100	4.10	115	50
	DF1300-200X125	200X125	4.10	120	37.5
	DF1300-200X150	200X150	4.30	125	25
	DF1300-250X150	250X150	6.80	140	57
	DF1300-250X200	250X200	7.00	145	32
	DF1300-300X150	300X150	10.70	150	83
	DF1300-300X200	300X200	11.40	160	58
	DF1300-300X250	300X250	12.40	170	26



法蘭接頭 Connector With Flange	编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm	c mm
	DF2700-100	100	7.30	150	180	220	18
	DF2700-150	150	12.00	150	240	285	22



地漏 Floor Drain	编码 Code	公稱直徑DN mm	重量kg Weight	L mm	a mm	b mm	c mm
	DF2700-200X100	200X100	35.00	280	300	260	390



DS Pipe coupling and grip collar technical data

B型不锈钢卡箍 Stainless Steel Coupling, Type B	编码 Code	公称直径DN mm	D mm	L mm
	DCB-040	40	62	41
	DCB-050X040	50X40	70	41
	DCB-050	50	70	41
	DCB-070	70	88	45
	DCB-075	75	96	45
	DCB-100	100	124	45
	DCB-125	125	150	54
	DCB-150	150	178	54
DCB-200	200	230	67	

CHA型不锈钢卡箍 Stainless Steel Coupling, Type CHA	编码 Code	公称直径DN mm	D mm	L mm
	DCC-040	40	62	56.5
	DCC-050	50	72	56.5
	DCC-075	75	92	56.5
	DCC-100	100	124	56.5
	DCC-125	125	150	70.5
	DCC-150	150	174	70.5
	DCC-200	200	226	82
	DCC-250	250	290	140
	DCC-300	300	342	140

球鐵卡箍 Ductile Iron Couplings	编码 Code	公称直径DN mm	重量kg Weight	D mm	L mm	a mm	b mm
	DCD-050	50	0.6	79	50	68	111
	DCD-070	70	0.7	89	50	68	132
	DCD-100	100	1.1	134	60	78	168
	DCD-150	150	1.9	184	71	89	230
	DCD-200	200	3.5	231	82	100	278

E型不锈钢卡箍 Stainless Steel Coupling, Type E	编码 Code	公称直径DN mm	L mm
	DCE-050	50	50
	DCE-075	75	55
	DCE-100	100	55
	DCE-125	125	78
	DCE-150	150	78

DS Pipe couplings and grip collar technical data

爪箍 Grip Collar	编码 Code	公稱直徑DN mm	D mm	L mm	a mm
 <p>3=outer diameter of the closed grip collar including bars</p>	DCG-050	50	128	73	51
	DCG-075	70	153	73	51
	DCG-100	100	182	85	57
	DCG-125	125	205	96	68
	DCG-150	150	230	96	68
	DCG-200	200	267	111	82
	DCG-250	250	338	130	82
	DCG-300	300	387	130	82

B型爪箍 Type B Grip Collar	编码 Code	公稱直徑DN mm	内径 Normal Size	a mm	b mm	L mm
	DCBB-050	50	58	50	54	82
	DCBB-075	70	83	50	54	82
	DCBB-100	100	110	50	54	82
	DCBB-150	150	160	63	70	95
	DCBB-200	200	210	74	80	106

CHA爪箍 Type CHA Grip Collar	编码 Code	公稱直徑DN mm	内径 Normal Size	a mm	b mm	L mm
	DCCH-050	50	58	63	70	95
	DCCH-075	70	83	63	70	95
	DCCH-100	100	110	63	70	95
	DCCH-150	150	160	74	80	106
	DCCH-200	200	210	82	88	118
	DCCH-250	250	326	140	130	184
	DCCH-300	300	326	140	130	184

Generally, DS SML pipe and fittings are connected by Stainless steel couplings Type B or CH, withstand hydrostatic pressure between 0 and 0.5 bar. But some drainage pipe work pressure maybe higher than 0.5 bar like under ground system, direction changes, waste water pumped installation ect. Then demand grip collar onto the coupling for special protection. The axial restraint of grip collar can up to DN50-100: 10 bar, DN150-200: 5 bar ,DN250-300: 3 bar.

■切割管子 Cutting pipes

DS 鑄鐵排水管供應標準長度為3米,可以按要求的大小切割。一個重要的條件是安全固定管道,保證切邊清潔成直角並平滑无毛刺。為方便切割鐵管,推薦使用以下工具:

DS cast iron drainage pipes are supplied with a standard length of 3 m, while they can be cut the required size. An important condition is to fix the pipe securely, to guarantee cut edge a clean and right-angled and would be free from burr and smooth. The following tools can be used in cutting iron pipes.

Pipe Cutting Machine



Short Description:

Product name: Medium cutting machine Voltage: 220-240V (50-60HZ)

Saw blade center hole: 62mm Product power: 1000W

Saw blade

diameter: 140mm Load speed: 3200r/min

Scope of use: 15-220mm Cutting range: 12-220mm

Product Weight: 7.2kg Maxthickness: Steel 8mm

Plastic 12mm

Stainlesssteel 6mm

Cutting material: Cutting steel, plastic, copper, cast iron, stainless steel and multilayer tubes



■切邊保護 Cut Edge Protection



切割管道後, 你應在切口邊緣塗上環氧樹脂塗層加進行保護。它適用於清潔刷噴塗, 乾燥時間在室溫20攝氏度下接近約15分鐘。

After cutting pipes, you should paint an epoxy resin coating on the cut edge for protection. It is applied with a clean brush and the drying-time would be approximated around 15 minutes at room temperature 20 degree Celsius.

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Saturday, Sunday: Closed

